

## A BAKER'S DOZEN LAB: BAKING FOR SPECIAL NEEDS

Volume 60 / High School

### Introduction:

Consumers with special food needs often find their food costs double to 10 times as much. Have students experiment with building baking skills for changing ingredients for low-sodium, food allergies, or increased nutrition, while controlling food costs.

### National FCS Standards:

- 1.3.3** – Analyze personal and family assets and skills that provide service to the community
- 8.5.10** – Prepare breads, baked goods, and desserts using safe handling and professional preparation techniques
- 9.5.3** – Prepare food for presentation and assessment
- 9.5.6** – Conduct sensory evaluations of food products
- 9.6.6** – Analyze new products
- 9.6.7** – Implement procedures that provide cost effective products

### Objectives:

Students will...

- Prepare a specialty baked food to meet a special food need that is whole grain and nutrient-rich
- Learn the specifications needed to prepare a whole grain breakfast bar that will meet FDA food label specifications for low- or reduced-sodium, gluten-free, egg-free, or lactose-free diets
- Analyze the acceptability of the product with a student or adult consumer taste group
- Demonstrate problem-solving abilities by providing an alternative method or ingredient to improve the product if needed
- Assist consumers in controlling specialty food costs by developing food preparation skills

### The Baking for Special Needs Lesson Is an Excerpt From:

Lab Two, *A Baker's Dozen Labs* by the Home Baking Association that features 13 labs, each with three skill levels; ingredient science; and career, community, and computer connections teaching multiple 2008 National FCS Education Standards. The labs were developed and tested by FCS teachers and baking professionals. For more information on to order *A Baker's Dozen Labs* (WA27798), or go to [NascoEducation.com](http://NascoEducation.com).

### Download and copy ready resources...

- *Gluten and the Diet*, [www.wheatfoods.org](http://www.wheatfoods.org)
- *Wholegrain Made Easy*, [www.wheatfoods.org](http://www.wheatfoods.org) or [www.bellinstitute.com](http://www.bellinstitute.com)
- Quick Bread Mixing Method, Do-It-Yourself Videos (Confetti Cornbread), [www.homebaking.org](http://www.homebaking.org)
- The Food Allergy Network, [www.foodallergy.org](http://www.foodallergy.org)
- Celiac Disease Foundation, [www.celiac.org](http://www.celiac.org)
- Gluten-free member resources, [www.homebaking.org](http://www.homebaking.org)

### Materials List (Per Lab Team):

- Food labels/costs of food products that meet special needs for low-sodium or food allergy diets
- Commercial gluten-free flour blend
- Ingredients to prepare the gluten-free blend
- Flax meal
- Electronic scales
- Equipment and ingredients for the ABC Breakfast Bar Recipe

Developed with Sharon Davis, FCS Teacher,  
Program Staff - Home Baking Association



## DAY 1

**Computer Lab** – Get the facts. Divide the class into teams to prepare reports based on three websites.

1. Visit [www.fda.gov](http://www.fda.gov) to discover five ways the Food and Drug Administration helps consumers regarding food labels. List 10 consumer food resources offered by the FDA.
2. Visit the American Heart Association website at [www.americanheart.org](http://www.americanheart.org). List definitions of no-sodium, low-sodium, and reduced sodium in foods. Describe how much sodium is healthy for teens and how we get too much sodium. Tell why too much sodium isn't good for us.
3. Some people may have food allergies. Learn the difference between food allergy and food sensitivity. Visit [www.foodallergy.org](http://www.foodallergy.org). Find out how many Americans have food allergies.
4. Learn five facts about gluten allergies and Celiac disease at [www.csaceliacs.org](http://www.csaceliacs.org). List 10 gluten-free grains/ingredients.
5. Use the nutrient-rich shopping list at [www.nutrientrichfoods.org](http://www.nutrientrichfoods.org) and identify 5-10 ingredients to combine in baking.
6. What is whole grain? Go to [www.bellinstitute.com](http://www.bellinstitute.com).



### GLUTEN-FREE FLOUR BLEND RECIPE

**Use this do-it-yourself mix to replace all-purpose and whole wheat flour one-for-one:**

**Ingredients**

- 2 cups brown or white rice flour (finely ground)\*
- $\frac{2}{3}$  cup potato starch (not potato flour)
- $\frac{1}{3}$  cup tapioca flour
- 1 tsp. xanthan gum

**Preparation**

Whisk or blend ingredients together with mixer wire attachment. Makes 3 cups.

\*Sorghum flour may be substituted.

Recipe courtesy of [www.landolakes.com](http://www.landolakes.com).

## DAY 2

### Baking for Special Needs – Low-Sodium, No-Egg, Gluten-Free, Lactose-Free

Each lab selects one change variable in the ABC Breakfast Bar:

- egg-free
- reduced and low-sodium
- lactose- or casein-free
- gluten-free

Bake one recipe of standard ABC Breakfast Bars to compare with specialty products. Identify students or adults with specialty needs that could sample your products on Day 4.

#### Start Up Ideas:

##### 1. Egg Replacement:

1 large egg = 1 tbsp. flax meal + 3 tbsp. water

##### 2. Reduced- or Low-Sodium:

Substitute sodium-free cereal or oat bran for bran flakes cereal; cut salt in half

##### 3. Lactose- or Casein-Free:

Use soy milk or rice milk in place of cow's milk

##### 4. Do-It-Yourself Gluten-Free Flour Blend:

Use the mix recipe shown above to replace all-purpose and whole wheat flour one-for-one.

*Reminder: Always make sure your work surfaces, utensils, pans, and tools are free of gluten. Always read product labels. Manufacturers can change product formulations without notice. When in doubt, do not buy or use a product before contacting the manufacturer for verification that the product is free of gluten.*

## DAY 3

Each lab prepares and labels one product for specialty needs. Check with family, FCS students, or school food service director to see if the products could be sampled by those who have a need.

## DAY 4

Use the Lab Rubric and A Matter of Taste forms to evaluate each lab's results. Keep one piece of each product stored in plastic wrap at room temperature (68° F, draft-free) overnight to see how its quality holds.

#### See the Sites – Online Labs and Resources

- ABC Breakfast Bar Recipe, Lab Rubric/A Matter of Taste Lab Evaluation Form and Glossary – Terms to Know
- *A Baker's Dozen Labs*, Gluten-Free Baking, Glossary, and DIY resources. [www.homebaking.org](http://www.homebaking.org)

**Careers and Tech Explorations** – Explore test kitchen website links at [www.homebaking.org/members](http://www.homebaking.org/members) and careers in baking science: [www.grains.k-state.edu](http://www.grains.k-state.edu).

Makes 12, 2.7 oz. (75 g) bars

### Ingredients

Whole wheat flour  
 All-purpose flour  
 Brown sugar, packed,  
 Ground cinnamon  
 Baking powder  
 Baking soda  
 Salt  
 Whole wheat flakes, crushed  
 Milk, 1%  
 Eggs, large  
 Apple, small, cored & grated  
 Banana, medium, ripe, mashed  
 Carrot, medium, grated  
 Raisins/dried fruit, conditioned  
 Nuts, chopped, or mini chocolate chips

### Measurements

$\frac{3}{4}$  cup  
 $\frac{1}{4}$  cup  
 $\frac{1}{4}$  cup  
 $1\frac{1}{2}$  tsp.  
 1 tsp.  
 $\frac{1}{2}$  tsp.  
 $\frac{1}{4}$  tsp.  
 1 cup  
 1 cup  
 2  
 1  
 1  
 1  
 $\frac{1}{2}$  cup  
 $\frac{1}{3}$  cup

### Weight

\_\_\_\_ oz. (\_\_\_\_ g)  
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### Directions:

1. Preheat oven to 375° F. Lightly grease an 8" x 8" square baking pan.
2. Condition raisins or dried fruit: Cover raisins/dried fruit with water. Drain.
3. Measure, then crush whole wheat flakes; grate apple and carrot; mash banana; chop and measure nuts or mini chocolate chips.
4. In a medium bowl, combine the flours, sugar, cinnamon, baking powder, baking soda, and salt with a wire whisk to blend well.
5. In a small bowl, combine thoroughly milk, eggs, carrot, banana, and raisins. Add chopped nuts or mini chocolate chips as desired.
6. Combine moist ingredients with dry mix. Bake at 375° F for 25-30 minutes, until golden.
7. Cool bars on wire cooling rack; cut into 12 bars. Determine the average net weight of the 12 bars.

### Nutrition Facts

Serving Size (75g)		Servings Per Container	
<b>Amount Per Serving</b>			
<b>Calories 140</b>	<b>Calories from Fat 30</b>		
	<b>% Daily Value*</b>		
<b>Total Fat 3.5g</b>			<b>5%</b>
<b>Saturated Fat 0.5g</b>			<b>3%</b>
<b>Trans Fat 0g</b>			
<b>Cholesterol 35mg</b>			<b>12%</b>
<b>Sodium 160mg</b>			<b>7%</b>
<b>Total Carbohydrate 24g</b>			<b>8%</b>
<b>Dietary Fiber 3g</b>			<b>12%</b>
<b>Sugars 13g</b>			
<b>Protein 4g</b>			
<b>Vitamin A 25%</b>		<b>Vitamin C 2%</b>	
<b>Calcium 8%</b>		<b>Iron 10%</b>	
*Percent Daily Values are based on a diet of 2,000 calories per day. Your daily values may be higher or lower depending on your calorie needs.			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Saturated Fat	Less than	23g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g
Calories per gram:			
	Fat 9	Carbohydrate 4	Protein 4



**All-Purpose Flour:** Wheat flour milled from hard wheat or a blend of soft and hard wheat. Used in homes for some yeast and quick breads, cakes, cookies, pastries, and noodles. All-purpose flour may be whole wheat, bleached or unbleached, and enriched with four vitamins (niacin, riboflavin, folic acid, and thiamin) and iron.

**Bran:** The outer layers of a kernel of grain that lie just below the hull. Whole grain flour is about 14.5% bran. Bran adds dietary fiber, multiple nutrients, and antioxidants.

**Degerminated:** To remove the germ portion of a grain kernel, leaving bran and/or endosperm.

**Endosperm:** The starch granules in grain embedded in gluten-forming proteins from which flour or meal is produced. 80-85% of a wheat kernel is endosperm. (See kernel of wheat illustration at right.)

**Flour:** Flour is a major ingredient in most baked goods. Although wheat flours are the most common and often essential flour to a product's quality, flour may be produced from many kinds of grains, potatoes, legumes, beans, and seeds. Example: Flour may be made from amaranth, brown or white rice, buckwheat, corn, oats, spelt, teff, quinoa, rye, sorghum, soybeans, and more. View grain milling at [www.namamillers.org](http://www.namamillers.org).

**Food Label:** The label on food products with specific information required by the Food and Drug Administration such as Nutrition Facts, an ingredient list, the manufacturer, net weight, and dates. For more about Food Labeling go to [www.fda.gov](http://www.fda.gov).

**Granola:** Cereal mixture of toasted rolled oats, barley, or other grains, plus dried fruits, seeds, nuts, and sweeteners.

**Gluten:** A protein found in wheat and other cereal flours that form the structure of the bread dough. It holds the carbon dioxide (CO<sub>2</sub>) produced by the yeast and expands during fermentation. Gluten is developed when flour is combined with water and liquids, mixed, and kneaded. It provides the elasticity and extensibility (stretch) in bread dough. Glutenin and gliadin form gluten.

**Gluten-Free:** Grains, meal, mixes, or flours that do not contain gluten or the components of gluten, the peptides glutenin and gliadin. Some gluten-free grains or flours include amaranth, rice, corn, milo, sorghum, soy, and potato. For a complete list visit the Celiac Sprue Association's website at [www.csaceliacs.org](http://www.csaceliacs.org). For additional gluten-free baking resources and ingredients go to [www.argostarch.com](http://www.argostarch.com), [www.bettycrocker.com](http://www.bettycrocker.com), [www.bobsredmill.com](http://www.bobsredmill.com), [www.foodallergy.org/recipes](http://www.foodallergy.org/recipes), [www.hodgsonmill.com](http://www.hodgsonmill.com), [www.homebaking.org](http://www.homebaking.org), [www.kingarthurfleur.com](http://www.kingarthurfleur.com), [www.landolakes.com](http://www.landolakes.com), [www.rabbitcreekgourmet.com](http://www.rabbitcreekgourmet.com), [www.redstaryeast.com](http://www.redstaryeast.com), [www.wheatfoods.org](http://www.wheatfoods.org).

**Ingredient List:** Ingredients making up a food and appearing on a food label in order, most to least.

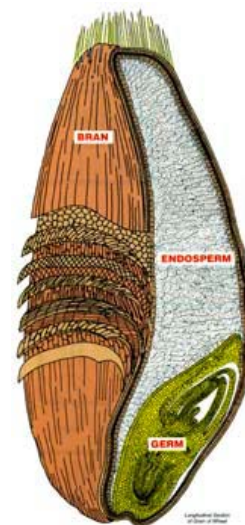
**Net Weight:** The weight of the contents in a package, excluding the packaging weight; the edible portion's weight.

**Preheat:** Heating an empty oven to the recommended temperature before placing the product to be baked in it.

**Serving:** A specific amount of food adequate for nutrition management and health. Serving sizes vary and guidelines are offered on recipes or the Nutrition Facts Label.

**Whole Grain:** Using rolled or milled whole kernels of any grain (such as barley, corn, oats, wheat, rice, rye, sorghum, etc.) in a food. A food must be 51% or more whole grain to carry a whole grain label and may contain 8 g (½ serving), 16 g (1 serving) or more whole grain. Currently a minimum of 3 servings or 48 g whole grain is recommended. More resources at: [www.bellinstitute.com](http://www.bellinstitute.com), [www.wheatfoods.org](http://www.wheatfoods.org), and [www.wholegrainscouncil.org](http://www.wholegrainscouncil.org)

**Whole Wheat Flour:** Flour produced from the whole kernel of wheat—bran, germ and endosperm. Whole wheat flour is made from six classes of soft or hard wheat that may be red or white wheat varieties. Whole wheat flour may be coarsely to very finely milled. Whole wheat flour may also be labeled stone ground or graham flour.



Kernel of Wheat  
[www.wheatfoods.org](http://www.wheatfoods.org)

Variable flour/meal used in lab test: \_\_\_\_\_

	<b>Very Acceptable</b>	<b>Just OK</b>	<b>Not Acceptable</b>
Top and Bottom Crust	Evenly golden Not burned or pale	Edges browned	Very pale appearance Greasy or doughy Brown on only top OR bottom
Volume	Doubled in height	Raised somewhat	No change in volume/flat
Interior Crumb	Moist, tender Not too dry	Moist and doughy Oily or greasy to eat	Dense, wet crumbly, or too dry Not baked completely
Flavor	Rich, a little sweet Wheaty, pleasant	Pleasant flavor	Too much oil or fat flavor Coats mouth; unpleasant
Keeping Quality After 1 Day	Still flavorful Good aroma/flavor	Edible But not best	Crumbly or off flavor Fat flavor; dry or tough

## A MATTER OF TASTE Lab Evaluation Form

Product tasted: \_\_\_\_\_ Lab group: \_\_\_\_\_ Date: \_\_\_\_\_

I think the food product tastes:

\_\_\_\_\_ very good \_\_\_\_\_ good \_\_\_\_\_ OK \_\_\_\_\_ improvements needed

The food tastes: \_\_\_\_\_ just right \_\_\_\_\_ sweet \_\_\_\_\_ bitter \_\_\_\_\_ salty \_\_\_\_\_ sour \_\_\_\_\_ not what I expected

The color is: \_\_\_\_\_ great \_\_\_\_\_ too pale \_\_\_\_\_ too dark \_\_\_\_\_ not right for the product

The aroma (smell) is: \_\_\_\_\_ inviting \_\_\_\_\_ too strong \_\_\_\_\_ too weak \_\_\_\_\_ not good

The food looks: \_\_\_\_\_ yummy \_\_\_\_\_ OK \_\_\_\_\_ improvement needed

I would enjoy eating this food again: \_\_\_\_\_ yes \_\_\_\_\_ no \_\_\_\_\_ maybe

Comments: \_\_\_\_\_

Name \_\_\_\_\_ Date \_\_\_\_\_ Class \_\_\_\_\_

Baking requires the most accurate measurements possible so the product turns out the same each time. Scales are most accurate. It is always best to use the fewest number of measuring steps or units possible for the most accuracy. EXAMPLE: It is more accurate to measure  $\frac{3}{4}$  cup flour with  $\frac{1}{2}$  cup +  $\frac{1}{4}$  cup (I+K) than it is to use  $\frac{1}{4}$  +  $\frac{1}{4}$  +  $\frac{1}{4}$  (K+K+K). Also, it's best to measure liquids with a liquid cup unless the recipe calls for less than 4 tablespoons ( $\frac{1}{4}$  cup).



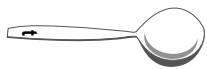
A. tablespoon



E. electronic scale



I.  $\frac{1}{2}$  cup



B. teaspoon



F. liquid measuring cup



J.  $\frac{1}{3}$  cup



C.  $\frac{1}{2}$  teaspoon



G. hand



K.  $\frac{1}{4}$  cup



D.  $\frac{1}{4}$  teaspoon



H. 1 cup



L.  $\frac{1}{8}$  cup

### Directions:

For each ingredient listed, write in the blank the combination of letters you would use for the BEST way to measure that ingredient. In some cases, two answers may work. List all the best options. Use the Measurement Guide for equivalents and abbreviation help.

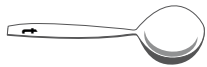
- |   |   |  |
|---|---|--|
| 1. _____ 1 cup sugar                        | 13. _____ 3 tablespoons flax meal                   | 25. _____ $\frac{1}{3}$ cup brown sugar        |
| 2. _____ 1 large egg                        | 14. _____ 3 teaspoons baking powder                 | 26. _____ 6 oz. water                          |
| 3. _____ $1\frac{1}{2}$ tablespoons oil     | 15. _____ $\frac{1}{2}$ cup butter/4 oz.            | 27. _____ $\frac{3}{4}$ cup baking mix         |
| 4. _____ 4 tablespoons oil                  | 16. _____ $1\frac{1}{2}$ cups (6 oz.) grated cheese | 28. _____ 2 tablespoons butter                 |
| 5. _____ $2\frac{1}{4}$ teaspoons dry yeast | 17. _____ 1 pkg. (7 g) active dry yeast             | 29. _____ 2 egg whites/2 oz.                   |
| 6. _____ $\frac{2}{3}$ cup cornmeal         | 18. _____ 3 medium apples (1 lb.)                   | 30. _____ 115 g pastry flour                   |
| 7. _____ 2 tablespoons corn starch          | 19. _____ 1, 11-oz. spice muffin mix                | 31. _____ $\frac{1}{3}$ cup oil                |
| 8. _____ dash nutmeg                        | 20. _____ $\frac{3}{4}$ teaspoon ground cinnamon    | 32. _____ a pinch of salt                      |
| 9. _____ 4 tablespoons corn syrup           | 21. _____ $\frac{1}{2}$ cup baking cocoa            | 33. _____ $\frac{3}{4}$ cup milk               |
| 10. _____ 1 lb. powdered sugar              | 22. _____ 8 oz. cheddar cheese                      | 34. _____ 1 cup applesauce                     |
| 11. _____ 1 medium zucchini                 | 23. _____ 1, 15-oz. can pumpkin                     | 35. _____ 4 cups (312 g) rolled oats           |
| 12. _____ $\frac{1}{2}$ cup moist raisins   | 24. _____ 1, 12-oz. pkg. chocolate chip             | 36. _____ $\frac{1}{3}$ tablespoon baking soda |

Name \_\_\_\_\_ Date \_\_\_\_\_ Class \_\_\_\_\_

Baking requires the most accurate measurements possible so the product turns out the same each time. Scales are most accurate. It is always best to use the fewest number of measuring steps or units possible for the most accuracy. EXAMPLE: It is more accurate to measure  $\frac{3}{4}$  cup flour with  $\frac{1}{2}$  cup +  $\frac{1}{4}$  cup (I+K) than it is to use  $\frac{1}{4}$  +  $\frac{1}{4}$  +  $\frac{1}{4}$  (K+K+K). Also, it's best to measure liquids with a liquid cup unless the recipe calls for less than 4 tablespoons ( $\frac{1}{4}$  cup).



A. tablespoon



B. teaspoon



C.  $\frac{1}{2}$  teaspoon



D.  $\frac{1}{4}$  teaspoon



E. electronic scale



F. liquid measuring cup



G. hand



H. 1 cup



I.  $\frac{1}{2}$  cup



J.  $\frac{1}{3}$  cup



K.  $\frac{1}{4}$  cup



L.  $\frac{1}{8}$  cup

### Directions:

For each ingredient listed, write in the blank the combination of letters you would use for the BEST way to measure that ingredient. In some cases, two answers may work. List all the best options. Use the Measurement Guide for equivalents and abbreviation help.

- |   |   |   |
|---|---|---|
| 1. <u>  H  </u> 1 cup sugar   | 13. <u>  L+A  </u> 3 tablespoons flax meal                        | 25. <u>  J  </u> $\frac{1}{3}$ cup brown sugar        |
| 2. <u>  G  </u> 1 large egg   | 14. <u>  A  </u> 3 teaspoons baking powder                        | 26. <u>  F  </u> 6 oz. water                          |
| 3. <u>  A+B+C  </u> $1\frac{1}{2}$ tablespoons oil                      | 15. <u>  G (1 stick)  </u> $\frac{1}{2}$ cup butter/4 oz.         | 27. <u>  I+K  </u> $\frac{3}{4}$ cup baking mix       |
| 4. <u>  F (<math>\frac{1}{4}</math> cup)  </u> 4 tablespoons oil        | 16. <u>  E or H+I  </u> $1\frac{1}{2}$ cups (6 oz.) grated cheese | 28. <u>  G  </u> 2 tablespoons butter                 |
| 5. <u>  B+B+D or G  </u> $2\frac{1}{4}$ teaspoons dry yeast             | 17. <u>  G or E  </u> 1 pkg. (7 g) active dry yeast               | 29. <u>  G or E  </u> 2 egg whites/2 oz.              |
| 6. <u>  J+J  </u> $\frac{2}{3}$ cup cornmeal                            | 18. <u>  G or E  </u> 3 medium apples (1 lb.)                     | 30. <u>  E  </u> 115 g pastry flour                   |
| 7. <u>  L  </u> 2 tablespoons corn starch                               | 19. <u>  G  </u> 1, 11-oz. spice muffin mix                       | 31. <u>  F  </u> $\frac{1}{3}$ cup oil                |
| 8. <u>  G  </u> dash nutmeg   | 20. <u>  C+D  </u> $\frac{3}{4}$ teaspoon ground cinnamon         | 32. <u>  G  </u> a pinch of salt                      |
| 9. <u>  F (<math>\frac{1}{4}</math> cup)  </u> 4 tablespoons corn syrup | 21. <u>  I  </u> $\frac{1}{2}$ cup baking cocoa                   | 33. <u>  F  </u> $\frac{3}{4}$ cup milk               |
| 10. <u>  E  </u> 1 lb. powdered sugar                                   | 22. <u>  E  </u> 8 oz. cheddar cheese                             | 34. <u>  F or H  </u> 1 cup applesauce                |
| 11. <u>  G  </u> 1 medium zucchini                                      | 23. <u>  G or E  </u> 1, 15-oz. can pumpkin                       | 35. <u>  E  </u> 4 cups (312 g) rolled oats           |
| 12. <u>  I  </u> $\frac{1}{2}$ cup moist raisins                        | 24. <u>  G  </u> 1, 12-oz. pkg. chocolate chip                    | 36. <u>  B  </u> $\frac{1}{3}$ tablespoon baking soda |